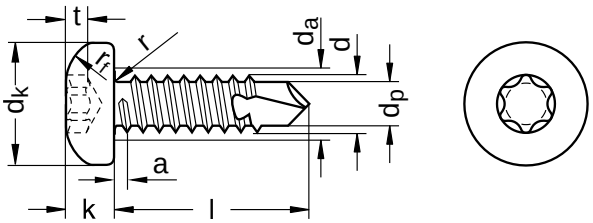
Similar to ISO 15481

Self-drilling screw

Button head | hexalobular drive

Steel | zinc-plated | Cr(VI)-free | Thread type ST





Diameter (d)	Tool size	a max.	Drilling range starting	Sheet metal thickness up to	d_a max.	d_k min.	d_k max.	d_p min.	d_p max.	k min.	k max.	rf	r min.	Pitch (P)	t min.
3.5	T15	1.3	0.70	2.25	4.1	6.64	7.0	2.7	3.0	2.35	2.6	6.0	0.1	1.3	1.14
4.2	T20	1.4	1.75	3.00	4.9	7.64	8.0	3.2	3.6	2.80	3.1	6.5	0.2	1.4	1.42
4.8	T25	1.6	1.75	4.40	5.6	9.14	9.5	3.7	4.2	3.40	3.7	8.0	0.2	1.6	1.65

Length (l)		
nominal size	min.	max.
13	12.10	13.90
16	15.10	16.90
19	18.00	20.00
22	21.00	23.00

Length (l)		
nominal size	min.	max.
25	24.00	26.00
32	30.75	33.25
45	43.75	46.25

Diameter	Length (l)						
(d)	13	16	19	22	25	32	45
3.5	●	●	●	●			
4.2	●	●	●	●	●	●	
4.8	●	●	●	●	●		●

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.