

Machine screws pan head Phillips DIN 7985

4.8 zinc-plated

Size	Pitch	Bit	Head height	Head diameter	Tap drill	Clearance hole (medium)	Lengths
M2	0.4				1.6	2.4	4, 5, 6, 8, 10, 12, 16
M2.5	0.45				2.05	2.9	5, 6, 8, 10, 12, 14, 16, 20, 25
M3	0.5				2.5	3.4	4, 8, 10, 12, 14, 16, 18, 20, 22, 25, 28, 30
M3.5	0.6	PH2	2.7	7	2.9	3.9	6, 8, 25
M4	0.7				3.3	4.5	4, 5, 6, 8, 10, 12, 14, 16, 18, 20, 22, 25, 28, 30, 35, 40, 45, 50, 55, 60
M5	0.8				4.2	5.5	6, 8, 10, 12, 14, 16, 18, 20, 22, 25, 30, 35, 40, 45, 50, 55, 60, 70
M6	1				5	6.6	8, 10, 12, 14, 16, 18, 20, 25, 30, 35, 40, 45, 50, 55, 60, 70
M8	1.25				6.8	9	10, 12, 16, 18, 20, 25, 30, 35, 40, 45, 50, 60, 70

Dimensions in mm. Nominal sizes; tolerances are given in the standard.