

Countersunk socket screws DIN 7991

8.8 zinc-plated

Size	Pitch	Hex key	Head diameter	Tap drill	Clearance hole (medium)	Lengths
M3	0.5			2.5	3.4	5, 6, 8, 10, 12, 16, 20, 25, 30
M4	0.7			3.3	4.5	6, 8, 10, 12, 16, 20, 25, 30, 35, 40
M5	0.8			4.2	5.5	8, 10, 12, 14, 16, 18, 20, 25, 30, 35, 40, 45, 50
M6	1			5	6.6	8, 10, 12, 14, 16, 18, 20, 25, 30, 35, 40, 45, 50, 55, 60, 70
M8	1.25			6.8	9	10, 12, 16, 18, 20, 22, 25, 30, 35, 40, 45, 50, 55, 60, 70, 80
M10	1.5			8.5	11	16, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70
M12	1.75	8	24	10.2	13.5	20, 25, 30, 35, 40, 45, 50, 55, 60, 70
M16	2	10	30	14	17.5	30, 40, 50, 55, 60, 70

Dimensions in mm. Nominal sizes; tolerances are given in the standard.