ISO 4028 identical with DIN 915

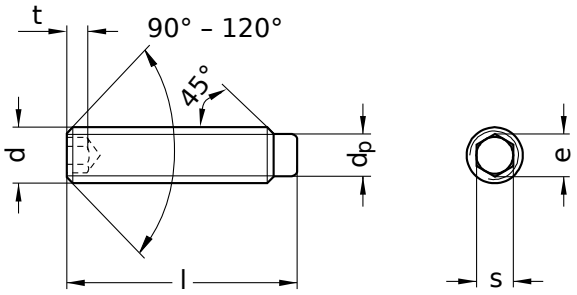
Set screws

Hexagon socket | with dog point



Steel 45 H | zinc-plated | Cr(VI)-free | Metric thread

Further information: ISO-standard has been withdrawn | Threaded pins are not intended for use under tensile load



Diameter (d)	Tool size	d_p min.	d_p max.	e min.	s nominal size	s min.	s max.	Pitch (P)	t min.
M3	SW 1,5	1.75	2.0	1.73	1.5	1.52	1.58	0.50	2.0
M4	SW 2	2.25	2.5	2.30	2.0	2.02	2.08	0.70	2.5
M5	SW 2,5	3.20	3.5	2.87	2.5	2.52	2.58	0.80	3.0
M6	SW 3	3.70	4.0	3.44	3.0	3.02	3.08	1.00	3.5
M8	SW 4	5.20	5.5	4.58	4.0	4.02	4.10	1.25	5.0
M10	SW 5	6.64	7.0	5.72	5.0	5.02	5.14	1.50	6.0
M12	SW 6	8.14	8.5	6.86	6.0	6.02	6.14	1.75	8.0
M16	SW 8	11.57	12.0	9.15	8.0	8.02	8.18	2.00	10.0

Length (l)		
nominal size	min.	max.
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35

Length (l)		
nominal size	min.	max.
16	15.65	16.35
20	19.58	20.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50

Length (l)		
nominal size	min.	max.
45	44.50	45.50
50	49.50	50.50
55	54.40	55.60
60	59.40	60.60
80	79.40	80.60
100	99.30	100.70

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Diameter	Length (l)																	
(d)	4	5	6	8	10	12	16	20	25	30	35	40	45	50	55	60	80	100
M3	●	●	●	●	●	●												
M4		●	●	●	●	●	●	●										
M5		●	●	●	●	●	●	●	●									
M6			●	●	●	●	●	●	●	●								
M8					●	●	●	●	●		●	●						
M10							●	●	●	●	●	●	●	●				
M12									●	●	●	●	●	●	●	●		
M16										●		●		●	●	●	●	●

All technical data refer to the measure mm

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