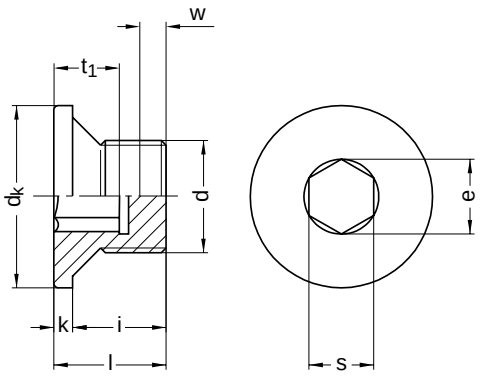
**DIN 908**

# Locking screws

**Cylinder head with flange | hexagon socket**

Steel | zinc-plated | Cr(VI)-free | Cylindrical metric fine thread






| Diameter (d) | Tool size | $d_k$ nominal size | i | k min. | k max. | e min. | s nominal size | Pitch (P) | $t_1$ min. | w min. | Length (l) nominal size |
|---|---|---|---|---|---|---|---|---|---|---|---|
| M10 x 1 | SW 5 | 14 | 8 | 3 | 3.5 | 5.7 | 5 | 1.0 | 5.0 | 3 | 11 |
| M12 x 1.5 | SW 6 | 17 | 12 | 3 | 3.5 | 6.9 | 6 | 1.5 | 7.0 | 3 | 15 |
| M14 x 1.5 | SW 6 | 19 | 12 | 3 | 3.5 | 6.9 | 6 | 1.5 | 7.0 | 3 | 15 |
| M16 x 1.5 | SW 8 | 21 | 12 | 3 | 3.5 | 9.2 | 8 | 1.5 | 7.5 | 3 | 15 |
| M18 x 1.5 | SW 8 | 23 | 12 | 4 | 4.5 | 9.2 | 8 | 1.5 | 7.5 | 3 | 16 |
| M20 x 1.5 | SW 10 | 25 | 14 | 4 | 4.5 | 11.4 | 10 | 1.5 | 7.5 | 4 | 18 |
| M22 x 1.5 | SW 10 | 27 | 14 | 4 | 4.5 | 11.4 | 10 | 1.5 | 7.5 | 4 | 18 |
| M24 x 1.5 | SW 12 | 29 | 14 | 4 | 4.5 | 13.7 | 12 | 1.5 | 7.5 | 4 | 18 |

All technical data refer to the measure mm



All technical data without obligation. Subject to technical changes and errors.