**DIN 7981 C** similar to ISO 7049

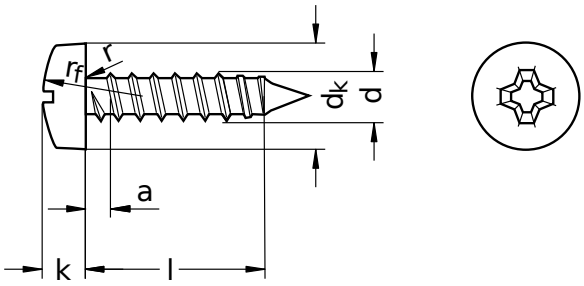
# Tapping screws

**Button head | cross-slot phillips | form C with cone point**



Stainless steel A2 | Cr(VI)-free | Thread type ST (sheet metal)

Further information: DIN-standard has been withdrawn | changed head measurements with ISO norm




| Diameter (d) | Tool size | a max. | $d_k$ min. | $d_k$ max. | k min. | k max. | rf | r max. | Pitch (P) |
|---|---|---|---|---|---|---|---|---|---|
| 2.2 | H1 | 0.8 | 3.90 | 4.2 | 1.55 | 1.80 | 3.4 | 0.3 | 0.8 |
| 2.9 | H1 | 1.1 | 5.30 | 5.6 | 1.95 | 2.20 | 4.4 | 0.4 | 1.1 |
| 3.5 | H2 | 1.3 | 6.54 | 6.9 | 2.35 | 2.60 | 5.4 | 0.5 | 1.3 |
| 3.9 | H2 | 1.3 | 7.14 | 7.5 | 2.55 | 2.80 | 5.8 | 0.5 | 1.3 |
| 4.2 | H2 | 1.4 | 7.84 | 8.2 | 2.75 | 3.05 | 6.2 | 0.6 | 1.4 |
| 4.8 | H2 | 1.6 | 9.14 | 9.5 | 3.25 | 3.55 | 7.2 | 0.7 | 1.6 |
| 5.5 | H3 | 1.8 | 10.37 | 10.8 | 3.65 | 3.95 | 8.2 | 0.8 | 1.8 |
| 6.3 | H3 | 1.8 | 12.07 | 12.5 | 4.25 | 4.55 | 9.5 | 0.9 | 1.8 |

| Length (l) | | |
|---|---|---|
| nominal size | min. | max. |
| 4.5 | 3.7 | 5.3 |
| 6.5 | 5.7 | 7.3 |
| 9.5 | 8.7 | 10.3 |
| 13.0 | 12.2 | 13.8 |
| 16.0 | 15.2 | 16.8 |
| 19.0 | 18.2 | 19.8 |

| Length (l) | | |
|---|---|---|
| nominal size | min. | max. |
| 22.0 | 21.2 | 22.8 |
| 25.0 | 24.2 | 25.8 |
| 32.0 | 30.7 | 33.3 |
| 38.0 | 36.7 | 39.3 |

All technical data refer to the measure mm



All technical data without obligation. Subject to technical changes and errors.

**DIN 7981 C** similar to ISO 7049

# Tapping screws

**Button head | cross-slot phillips | form C with cone point**

Stainless steel A2 | Cr(VI)-free | Thread type ST (sheet metal)

| Diameter (d) | Length (l) 4.5 | 6.5 | 9.5 | 13 | 16 | 19 | 22 | 25 | 32 | 38 |
|---|---|---|---|---|---|---|---|---|---|---|
| 2.2 | ● | ● | ● | | | | | | | |
| 2.9 | | ● | ● | ● | ● | ● | | | | |
| 3.5 | | | ● | ● | ● | ● | ● | ● | | |
| 3.9 | | | ● | ● | ● | ● | ● | ● | | |
| 4.2 | | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 4.8 | | | ● | ● | ● | ● | ● | ● | ● | ● |
| 5.5 | | | | ● | ● | ● | ● | ● | ● | ● |
| 6.3 | | | | | ● | ● | ● | ● | ● | |

All technical data refer to the measure mm


All technical data without obligation. Subject to technical changes and errors.