DIN 912 similar to ISO 4762

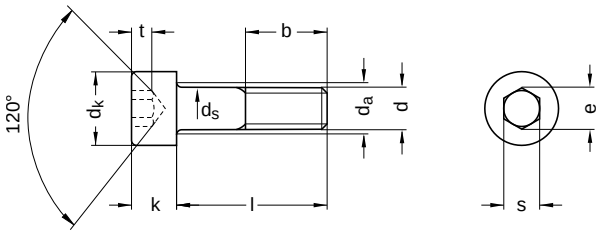
Cylinder screws

Hexagon socket

Stainless steel A4 | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed nominal lengths | the fine thread has been transferred to ISO 12474





Diameter (d)	Tool size	b nominal size	d_a max.	d_k min.	d_k max.	d_s min.	d_s max.	k min.	k max.	e min.	s nominal size	s min.	s max.	Pitch (P)	t min.
M2	SW 1,5	16	2.6	3.62	3.8	1.86	2.0	1.86	2.0	1.73	1.5	1.52	1.56	0.40	1.0
M2.5	SW 2	17	3.1	4.32	4.5	2.36	2.5	2.36	2.5	2.30	2.0	2.02	2.06	0.45	1.1
M3	SW 2,5	18	3.6	5.32	5.5	2.86	3.0	2.86	3.0	2.87	2.5	2.52	2.58	0.50	1.3
M4	SW 3	20	4.7	6.78	7.0	3.82	4.0	3.82	4.0	3.44	3.0	3.02	3.08	0.70	2.0
M5	SW 4	22	5.7	8.28	8.5	4.82	5.0	4.82	5.0	4.58	4.0	4.02	4.10	0.80	2.5
M6	SW 5	24	6.8	9.78	10.0	5.82	6.0	5.82	6.0	5.72	5.0	5.02	5.14	1.00	3.0
M8	SW 6	28	9.2	12.73	13.0	7.78	8.0	7.64	8.0	6.86	6.0	6.02	6.14	1.25	4.0
M10	SW 8	32	11.2	15.73	16.0	9.78	10.0	9.64	10.0	9.15	8.0	8.02	8.18	1.50	5.0
M12	SW 10	36	13.7	17.73	18.0	11.73	12.0	11.57	12.0	11.43	10.0	10.02	10.18	1.75	6.0
M16	SW 14	44	17.7	23.67	24.0	15.73	16.0	15.57	16.0	16.00	14.0	14.03	14.21	2.00	8.0
M18	SW 14	48	20.2	26.67	27.0	17.73	18.0	17.57	18.0	16.00	14.0	14.03	14.21	2.50	9.0
M20	SW 17	52	22.4	29.67	30.0	19.67	20.0	19.48	20.0	19.44	17.0	17.05	17.23	2.50	10.0
M24	SW 19	60	26.4	35.61	36.0	23.67	24.0	23.48	24.0	21.73	19.0	19.06	19.28	3.00	12.0
M27	SW 19	66	30.4	39.61	40.0	26.67	27.0	26.48	27.0	21.73	19.0	19.06	19.28	3.00	13.5
M30	SW 22	72	33.4	44.61	45.0	29.67	30.0	29.48	30.0	25.15	22.0	22.06	22.28	3.50	15.5

Length (l)		
nominal size	min.	max.
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
14	13.65	14.35
16	15.65	16.35
18	17.65	18.35
20	19.58	20.42

Length (l)		
nominal size	min.	max.
22	21.59	22.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50
55	54.40	55.60
60	59.40	60.60
65	64.40	65.60

Length (l)		
nominal size	min.	max.
70	69.40	70.60
75	74.40	75.60
80	79.40	80.60
90	89.30	90.70
100	99.30	100.70
110	109.30	110.70
120	119.30	120.70
150	149.20	150.80
190	189.10	190.90

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Hexagon socket

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Diameter	Length (l)																											
(d)	4	5	6	8	10	12	14	16	18	20	22	25	30	35	40	45	50	55	60	65	70	75	80	90	100	110	120	150	190
M2	●	●	●	●	●	●		●	●																				
M2.5	●	●	●	●				●		●																			
M3		●	●	●	●	●	●	●	●		●																		
M4			●	●	●	●	●	●	●	●	●	●	●	●	●	●													
M5			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●												
M6				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●										
M8					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●						
M10						●		●		●		●	●	●	●	●	●	●	●	●	●	●	●	●					
M12								●		●		●	●	●	●	●	●	●	●		●	●	●	●	●	●			
M16										●		●	●	●	●	●	●	●	●		●	●	●	●	●	●	●		
M18																								●					
M20													●						●	●	●	●	●	●	●	●			●
M24																●	●	●					●		●	●		●	
M27																											●		
M30																										●			

All technical data refer to the measure mm

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