

Countersunk socket screws ISO 10642

10.9 bright

Size	Pitch	Hex key	Head height	Head diameter	Tap drill	Clearance hole (medium)	Lengths
M3	0.5		1.1		2.5	3.4	6, 8, 10, 12, 16
M4	0.7		1.4		3.3	4.5	8, 10, 12, 14, 16
M5	0.8				4.2	5.5	8, 12, 16, 20
M6	1		2.2		5	6.6	10, 12, 16, 20
M8	1.25		2.9		6.8	9	12, 16, 20, 30
M10	1.5	6	6.2	22.4	8.5	11	30, 40, 50
M12	1.75	8	7.08	25	10.2	13.5	40, 50, 60
M16	2	10	8.8	33.6	14	17.5	50, 60, 80

Dimensions in mm. Nominal sizes; tolerances are given in the standard.