DIN 7981 F similar to ISO 7049

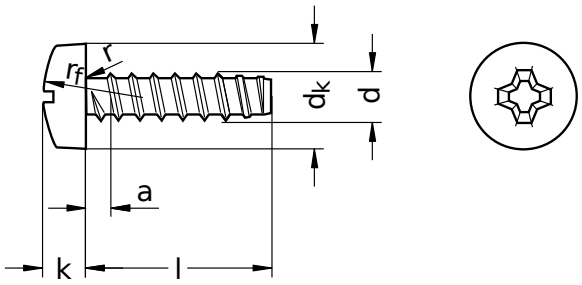
Tapping screws

Button head | cross-slot phillips | form F with dog point



Steel | zinc-plated | Cr(VI)-free | Thread type ST (sheet metal)

Further information: DIN-standard has been withdrawn | changed head measurements with ISO norm



Diameter (d)	Tool size	a max.	d_k min.	d_k max.	k min.	k max.	rf	r max.	Pitch (P)
2.2	H1	0.8	3.90	4.2	1.55	1.80	3.4	0.3	0.8
2.9	H1	1.1	5.30	5.6	1.95	2.20	4.4	0.4	1.1
3.5	H2	1.3	6.54	6.9	2.35	2.60	5.4	0.5	1.3
3.9	H2	1.3	7.14	7.5	2.55	2.80	5.8	0.5	1.3
4.2	H2	1.4	7.84	8.2	2.75	3.05	6.2	0.6	1.4
4.8	H2	1.6	9.14	9.5	3.25	3.55	7.2	0.7	1.6
5.5	H3	1.8	10.37	10.8	3.65	3.95	8.2	0.8	1.8
6.3	H3	1.8	12.07	12.5	4.25	4.55	9.5	0.9	1.8

Length (l)		
nominal size	min.	max.
4.5	3.7	5.3
6.5	5.7	7.3
9.5	8.7	10.3
13.0	12.2	13.8
16.0	15.2	16.8
19.0	18.2	19.8

Length (l)		
nominal size	min.	max.
22.0	21.2	22.8
25.0	24.2	25.8
32.0	30.7	33.3

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Diameter	Length (l)								
(d)	4.5	6.5	9.5	13	16	19	22	25	32
2.2	●	●	●						
2.9		●	●	●	●	●			
3.5		●	●	●	●		●	●	
3.9			●	●	●	●	●		
4.2			●	●	●	●	●	●	
4.8			●	●	●	●		●	●
5.5				●	●	●		●	
6.3				●	●				

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