ISO 4028 identical with DIN 915

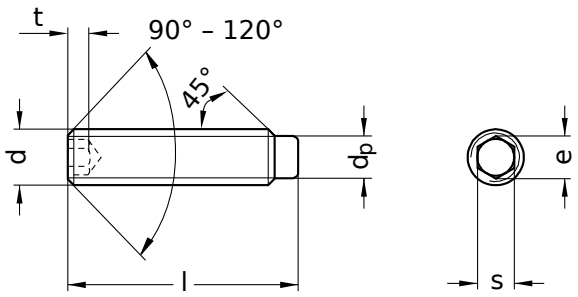
Set screws

Hexagon socket | with dog point



Stainless steel A4 | Cr(VI)-free | Metric thread

Further information: ISO-standard has been withdrawn | Threaded pins are not intended for use under tensile load



Diameter (d)	Tool size	d_p min.	d_p max.	e min.	s nominal size	s min.	s max.	Pitch (P)	t min.
M4	SW 2	2.25	2.5	2.30	2.0	2.02	2.08	0.70	2.5
M5	SW 2,5	3.20	3.5	2.87	2.5	2.52	2.58	0.80	3.0
M6	SW 3	3.70	4.0	3.44	3.0	3.02	3.08	1.00	3.5
M8	SW 4	5.20	5.5	4.58	4.0	4.02	4.10	1.25	5.0
M10	SW 5	6.64	7.0	5.72	5.0	5.02	5.14	1.50	6.0
M12	SW 6	8.14	8.5	6.86	6.0	6.02	6.14	1.75	8.0
M16	SW 8	11.57	12.0	9.15	8.0	8.02	8.18	2.00	10.0

Length (l)		
nominal size	min.	max.
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35

Length (l)		
nominal size	min.	max.
16	15.65	16.35
20	19.58	20.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50

Diameter (d)	Length (l) 4	5	6	8	10	12	16	20	25	30	35	40
M4	●	●	●	●	●	●	●	●				
M5		●	●	●	●	●		●	●			
M6					●	●	●	●	●	●		
M8				●	●	●	●	●	●	●	●	●
M10					●	●	●	●	●	●	●	●
M12									●			
M16											●	

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.