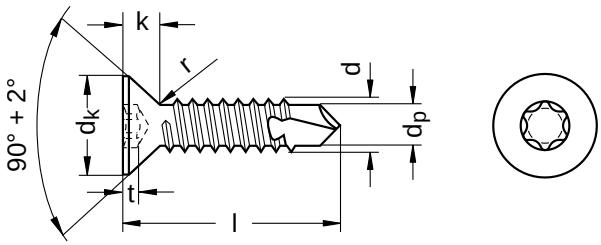
Similar to ISO 15482

Self-drilling screws

Countersunk head | hexalobular drive

Steel | zinc-plated | Cr(VI)-free | Thread type ST





Diameter (d)	Tool size	Drilling range starting	Sheet metal thickness up to	d_k min.	d_k max.	d_p min.	d_p max.	k max.	r max.	Pitch (P)	t min.
3.5	T15	0.70	2.25	6.9	7.3	2.7	3.0	2.35	1.4	1.3	1.14
4.2	T20	1.75	3.00	8.0	8.4	3.2	3.6	2.60	1.6	1.4	1.42
4.8	T25	1.75	4.40	8.9	9.3	3.7	4.2	2.80	2.0	1.6	1.65

Length (l)		
nominal size	min.	max.
13	12.10	13.90
16	15.10	16.90
19	18.00	20.00
22	21.00	23.00

Length (l)		
nominal size	min.	max.
25	24.00	26.00
32	30.75	33.25
38	36.75	39.25

Diameter (d)	Length (l) 13	16	19	22	25	32	38
3.5	●	●	●				
4.2	●	●	●	●	●		
4.8			●	●	●	●	●

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.