ISO 14579 similar to DIN 912

Cylinder screws

ISO 14579 | Cylinder screws | Internal hex socket | Stainless steel A2 | Cr(VI) - free

Stainless steel A2 | Cr(VI)-free

Diameter (d)	Tool size	b nominal size	d_a max.	d_k min.	d_k max.	d_s min.	d_s max.	d_w min.	k min.	k max.
M2.5	T 8	–	3.1	4.32	4.5	–	–	4.18	2.36	2.5
M3	T 10	–	3.6	5.32	5.5	–	–	5.07	2.86	3.0
		18				2.86	3			
M4	T 20	–	4.7	6.78	7.0	–	–	6.53	3.82	4.0
		20				3.82	4			
M5	T 25	–	5.7	8.28	8.5	–	–	8.03	4.82	5.0
		22				4.82	5			
		22				4.82	5			
		22				4.82	5			
		22				4.82	5			
M6	T 30	–	6.8	9.78	10.0	–	–	9.38	5.70	6.0

Diameter (d)	r min.	Pitch (P)	t max.	t min.	v max.	w min.	Internal hex socket	ls min.	lg max.
M2.5	0.10	0.45	1.04	0.91	0.25	0.85	2.40	–	–
M3	0.10	0.50	1.27	1.01	0.30	1.15	2.80	–	–
								4.5	7
M4	0.20	0.70	1.80	1.42	0.40	1.40	3.95	–	–
								6.5	10
M5	0.20	0.80	2.03	1.65	0.50	1.90	4.50	–	–
								19.0	23
								24.0	28
								4.0	8
								14.0	18
M6	0.25	1.00	2.42	2.02	0.60	2.30	5.60	–	–

Length (l)		
nominal size	min.	max.
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
16	15.65	16.35
20	19.58	20.42

Length (l)		
nominal size	min.	max.
25	24.58	25.42
30	29.58	30.42
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Diameter	Length (l)											
(d)	4	5	6	8	10	12	16	20	25	30	40	45	50
M2.5	●	●		●		●	●						
M3			●	●	●	●	●	●	●				
M4			●	●	●	●	●	●	●	●			
M5				●	●	●	●	●	●	●	●	●	●
M6						●	●	●	●	●			

All technical data refer to the measure mm

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