

Hexagon head bolts DIN 931

stainless steel A4

Size	Pitch	Spanner size	Tap drill	Clearance hole (medium)	Lengths
M6	1		5	6.6	40, 45, 50, 55, 60, 65, 70, 75, 80
M8	1.25		6.8	9	45, 50, 55, 60, 90, 100
M10	1.5	17	8.5	11	70, 75, 80, 90, 100
M12	1.75	19	10.2	13.5	60, 65, 70, 75, 80, 90, 100
M16	2	24	14	17.5	60, 70, 80, 90, 100
M20	2.5	30	17.5	22	70, 80, 90, 100, 110, 120

Dimensions in mm. Nominal sizes; tolerances are given in the standard.