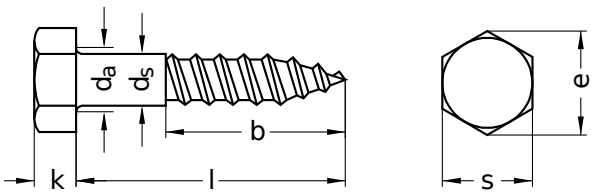
DIN 571

Hexagon wood screws

Hexagon head

Steel | zinc-plated | Cr(VI)-free | Wood thread





$d_s = d$ $b \geq 0{,}6\ l$

Diameter (d)	Tool size	d_a max.	d_s min.	d_s max.	k nominal size	k min.	k max.	e min.	s min.	s max.
5	SW 8	6.0	4.52	5	3.5	3.13	3.88	8.63	7.64	8
6	SW 10	7.2	5.52	6	4.0	3.63	4.38	10.89	9.64	10
8	SW 13	10.2	7.42	8	5.5	5.13	5.88	14.20	12.57	13
10	SW 17	12.2	9.42	10	7.0	6.55	7.45	18.72	16.57	17
12	SW 19	15.2	11.30	12	8.0	7.55	8.45	20.88	18.48	19

Length (l)		
nominal size	min.	max.
20	18.95	21.05
25	23.95	26.05
30	28.95	31.05
35	33.75	36.25
40	38.75	41.25
45	43.75	46.25
50	48.75	51.25
55	53.50	56.50

Length (l)		
nominal size	min.	max.
60	58.50	61.50
65	63.50	66.50
70	68.50	71.50
80	78.50	81.50
90	88.25	91.75
100	98.25	101.75
110	108.25	111.75
120	118.25	121.75

Length (l)		
nominal size	min.	max.
130	128.00	132.00
140	138.00	142.00
150	148.00	152.00
160	158.00	162.00
180	178.00	182.00
200	197.70	202.30
220	217.70	222.30
240	237.70	242.30

Diameter	Length (l)																						
(d)	20	25	30	35	40	45	50	55	60	65	70	80	90	100	110	120	130	140	150	160	180	200	220	240
5	●	●	●	●	●		●																	
6	●	●	●	●	●	●	●	●	●		●	●												
8		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
10			●	●	●	●	●		●		●	●	●	●	●	●	●	●	●	●	●			
12							●		●		●	●	●	●	●	●		●		●	●	●	●	●

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.