

Hexagon head bolts ISO 4014

8.8 zinc-plated thick-film passivated

Size	Pitch	Spanner size	Tap drill	Clearance hole (medium)	Lengths
M6	1	10	5	6.6	30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80
M8	1.25	13	6.8	9	35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 90, 100, 110, 120, 130
M10	1.5	16	8.5	11	35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 90, 100, 110, 120, 130, 140, 150, 160, 170
M12	1.75	18	10.2	13.5	40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 100, 110, 120, 130, 140, 150, 160, 170, 180
M16	2	24	14	17.5	55, 60, 65, 70, 75, 80, 90, 110, 120, 130, 140, 150, 160, 170, 180
M20	2.5	30	17.5	22	70, 80, 90, 100, 110, 120, 130, 140, 150, 160, 170, 180
M24	3	36	21	26	80, 100, 110, 120, 130, 140, 150, 160, 170, 180

Dimensions in mm. Nominal sizes; tolerances are given in the standard.