

Hexagon head bolts DIN 931

stainless steel A2

Size	Pitch	Spanner size	Tap drill	Clearance hole (medium)	Lengths
M5	0.8	8	4.2	5.5	40, 45, 50, 60, 70, 80
M6	1	10	5	6.6	40, 45, 50, 55, 60, 65, 70, 75, 80, 90, 100, 120
M8	1.25	13	6.8	9	35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 100, 110, 120, 130, 140, 150
M10	1.5	17	8.5	11	45, 50, 55, 60, 65, 70, 75, 80, 90, 100, 110, 120, 130, 140, 150
M12	1.75	19	10.2	13.5	45, 50, 55, 60, 65, 70, 75, 80, 90, 100, 110, 120, 130, 140, 150
M14	2	22	12	15.5	70, 75, 80, 90, 100, 110, 120, 130, 140, 150
M16	2	24	14	17.5	60, 65, 70, 75, 80, 90, 100, 110, 120, 130, 140, 150, 160, 170, 180
M18	2.5	27	15.5	20	80, 90, 100, 110, 120, 130, 140, 150
M20	2.5	30	17.5	22	65, 70, 80, 90, 100, 110, 120, 130, 140, 150
M22	2.5	32	19.5	24	90, 100, 110, 120, 130, 140, 150
M24	3	36	21	26	100, 110, 120, 130, 140, 150, 160, 170, 180

Dimensions in mm. Nominal sizes; tolerances are given in the standard.