DIN 912 similar to ISO 4762

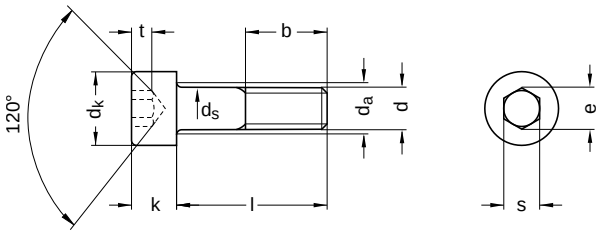
Cylinder screws

Hexagon socket

Steel 10.9 | zinc-plated | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed nominal lengths | the fine thread has been transferred to ISO 12474





Diameter (d)	Tool size	b nominal size	d_a max.	d_k min.	d_k max.	d_s min.	d_s max.	k min.	k max.	e min.	s nominal size	s min.	s max.	Pitch (P)	t min.
M3	SW 2,5	18	3.6	5.32	5.5	2.86	3	2.86	3	2.87	2.5	2.52	2.58	0.50	1.3
M4	SW 3	20	4.7	6.78	7.0	3.82	4	3.82	4	3.44	3.0	3.02	3.08	0.70	2.0
M5	SW 4	22	5.7	8.28	8.5	4.82	5	4.82	5	4.58	4.0	4.02	4.10	0.80	2.5
M6	SW 5	24	6.8	9.78	10.0	5.82	6	5.70	6	5.72	5.0	5.02	5.14	1.00	3.0
M8	SW 6	28	9.2	12.73	13.0	7.78	8	7.64	8	6.86	6.0	6.02	6.14	1.25	4.0
M10	SW 8	32	11.2	15.73	16.0	9.78	10	9.64	10	9.15	8.0	8.02	8.18	1.50	5.0
M12	SW 10	36	13.7	17.73	18.0	11.73	12	11.57	12	11.43	10.0	10.02	10.18	1.75	6.0
M14	SW 12	40	15.7	20.67	21.0	13.73	14	13.57	14	13.72	12.0	12.03	12.21	2.00	7.0
M16	SW 14	44	17.7	23.67	24.0	15.73	16	15.57	16	16.00	14.0	14.03	14.21	2.00	8.0
M20	SW 17	52	22.4	29.67	30.0	19.67	20	19.48	20	19.44	17.0	17.05	17.23	2.50	10.0
M24	SW 19	60	26.4	35.61	36.0	23.67	24	23.48	24	21.73	19.0	19.06	19.28	3.00	12.0
M30	SW 22	72	33.4	44.61	45.0	29.67	30	29.48	30	25.15	22.0	22.06	22.28	3.50	15.5
M36	SW 27	84	39.4	53.54	54.0	35.61	36	35.38	36	30.85	27.0	27.06	27.28	4.00	19.0

Length (l)		
nominal size	min.	max.
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
16	15.65	16.35
20	19.58	20.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50
55	54.40	55.60

Length (l)		
nominal size	min.	max.
60	59.40	60.60
65	64.40	65.60
70	69.40	70.60
75	74.40	75.60
80	79.40	80.60
85	84.30	85.70
90	89.30	90.70
100	99.30	100.70
105	104.30	105.70
110	109.30	110.70
115	114.30	115.70
120	119.30	120.70

Length (l)		
nominal size	min.	max.
130	129.20	130.80
140	139.20	140.80
150	149.20	150.80
160	159.20	160.80
170	169.20	170.80
180	179.20	180.80
190	189.10	190.90
230	229.10	230.90
250	249.10	250.90

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Diam-eter	Length (l)																														
(d)	8	10	12	16	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	100	105	110	115	120	130	140	150	160	170	180	190	230	250
M3	●			●			●																										
M4	●	●	●	●	●	●	●	●	●																								
M5	●	●	●	●	●	●	●	●	●	●	●				●																		
M6	●	●	●	●	●	●	●	●	●	●	●		●		●		●		●	●													
M8			●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●		●		●					●				
M10				●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●		●		●	●	●		●					
M12				●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●	●			●			●	●		
M14						●	●		●				●		●																		
M16							●	●	●	●	●	●	●	●	●		●		●	●		●		●	●							●	●
M20								●	●	●	●		●		●		●		●	●		●		●				●	●				
M24												●					●		●	●		●											
M30																	●		●	●				●									
M36																								●									

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.