DIN 84 identical with ISO 1207

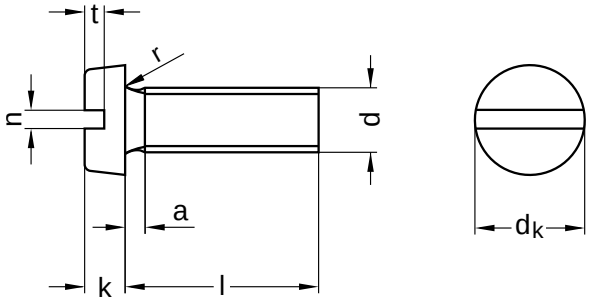
Cylinder screws

Slotted

Stainless steel A2 | Cr(VI)-free | Metric thread

Further information: DIN standard has been withdrawn





Diameter (d)	a max.	d_k min.	d_k max.	k min.	k max.	n nominal size	n min.	n max.	r min.	Pitch (P)	t min.
M1	0.5	1.86	2.0	0.56	0.7	0.25	0.31	0.45	0.10	0.25	0.25
M1.2	0.5	2.16	2.3	0.66	0.8	0.30	0.36	0.50	0.10	0.25	0.30
M1.4	0.6	2.46	2.6	0.76	0.9	0.30	0.36	0.50	0.10	0.30	0.40
M1.6	0.7	2.86	3.0	0.86	1.0	0.40	0.46	0.60	0.10	0.35	0.45
M2	0.8	3.62	3.8	1.16	1.3	0.50	0.56	0.70	0.10	0.40	0.60
M2.5	0.9	4.32	4.5	1.46	1.6	0.60	0.66	0.80	0.10	0.45	0.70
M3	1.0	5.32	5.5	1.86	2.0	0.80	0.86	1.00	0.10	0.50	0.85
M3.5	1.2	5.82	6.0	2.26	2.4	1.00	1.06	1.20	0.10	0.60	1.00
M4	1.4	6.78	7.0	2.46	2.6	1.20	1.26	1.51	0.20	0.70	1.10
M5	1.6	8.28	8.5	3.12	3.3	1.20	1.26	1.51	0.20	0.80	1.30
M6	2.0	9.78	10.0	3.60	3.9	1.60	1.66	1.91	0.25	1.00	1.60
M8	2.5	12.73	13.0	4.70	5.0	2.00	2.06	2.31	0.40	1.25	2.00
M10	3.0	15.73	16.0	5.70	6.0	2.50	2.56	2.81	0.40	1.50	2.40

Length (l)		
nominal size	min.	max.
3	2.80	3.20
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
14	13.65	14.35
16	15.65	16.35
18	17.65	18.35

Length (l)		
nominal size	min.	max.
20	19.58	20.42
22	21.58	22.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50
70	69.05	70.95

All technical data refer to the measure mm

All technical data without obligation. Subject to technical changes and errors.

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Slotted

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Diameter	Length (l)																		
(d)	3	4	5	6	8	10	12	14	16	18	20	22	25	30	35	40	45	50	70
M1	●	●																	
M1.2	●	●		●		●													
M1.4	●	●	●	●															
M1.6		●		●	●	●													
M2	●	●	●	●	●	●	●		●		●								
M2.5		●	●	●	●	●	●			●	●	●							
M3			●	●	●	●	●		●		●		●	●	●				
M3.5						●													
M4			●	●	●	●	●	●	●	●	●		●	●	●	●		●	●
M5				●	●	●	●		●	●	●		●	●		●	●	●	
M6					●	●	●		●		●		●	●	●	●		●	
M8						●	●		●				●	●	●	●			
M10									●						●		●		

All technical data refer to the measure mm

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